

To install GDS CH-09 Compressor:

First of all, the compressor nut is left-hand thread. After removing the old compressor wheel you need to remove the turbine shaft and plug up all the places that metal filings might get into so that you don't get any into the bearing housing. Then machine the bearing housing out to clear the bottom of the wheel diameter. A safe cut would be to 3.420". The depth doesn't change. The torque on the nut is 125 inch lbs. If it is a 12 point nut. The six point nuts are torqued to 135 in. lbs.



Machine To 3.420